

# *SWIR – A Hitchhiker's Guide: Sipping Champagne Riding the Light Waves*

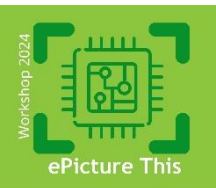
Poonam Devi, Lucia Crocetto, Tejus Kusur, Vidharshana Sivakumar, Charu Agrawal,  
Sandra K R, Padmakumar Rao, H. Aydogmus, F. Stallone and P. M. Sberna  
(TU Delft)

Eindhoven, The Netherlands

26<sup>th</sup> September, 2024



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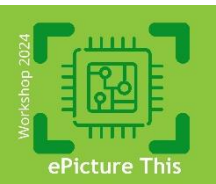


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# SWIR Playlist : So-Wrong, It's Right!

- *Track 1 : Wavelength Wonderland*
  - Discover the mysterious world of SWIR.
- *Track 2 : Let it Roll*
  - SWIR's greatest hits.
- *Track 3 : Timeless Transistors*
  - Travel to an alternate future for a moment.
- *Track 4 : The SWIR Ascension*
  - From the ground to the stars, SWIR is going places.
- *Track 5 : Metrology Melodies*
  - Hit the precise notes of SWIR's role in semiconductor metrology.
- *Track 6 : Front-End to Back-End Beats*
  - SWIR's remix with FEOL to BEOL.
- *Track 7 : Encore - The SWIR Legacy Continues*
  - Pop the bubbly—SWIR's future is bright!

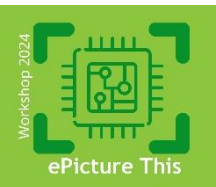
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# *Track 1 : Wavelength Wonderland*

Discover the mysterious world of SWIR



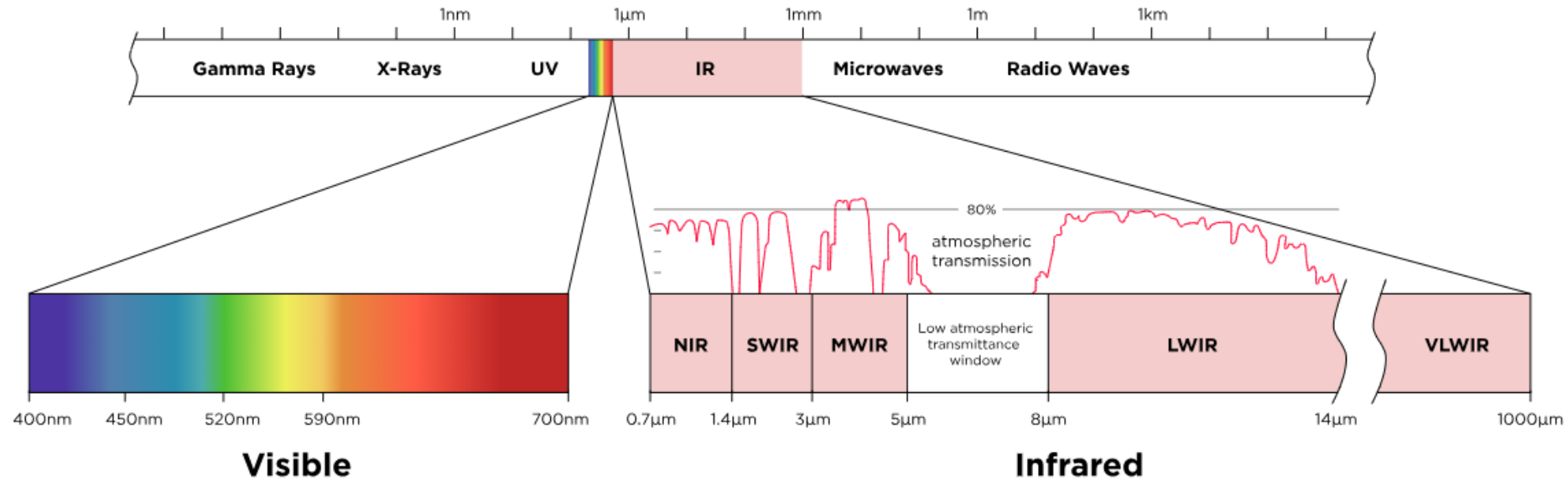
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# What is SWIR ?

- Short-Wave Infra-red (1400 to 3000 nm)
- Extended family (NIR) ~ 700 to 1400 nm .



# Why SWIR ?

- SWIR experiences less scattering in the atmosphere.
- Effective for imaging through haze, smoke, or fog.

## Sony's SWIR Technology



# SWIR Market on the Rise



## Net worth

Estimated to be worth USD 1,068 million by 2029.



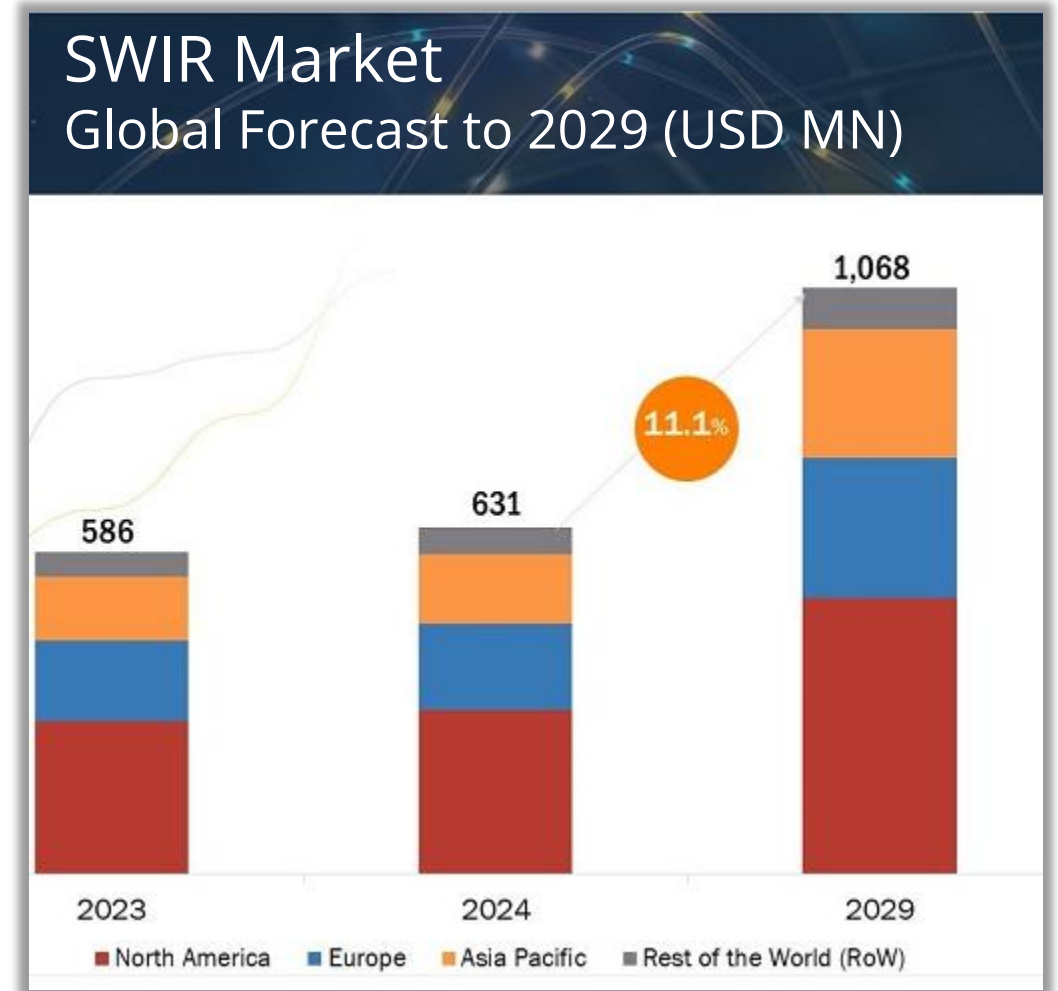
## Growth Rate

Compound annual growth rate (CAGR) ~ 11.1 %



## Market Surge

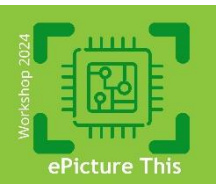
The market's growth can be attributed to the development of more affordable and user-friendly SWIR imagers.



# *Track 2 : Let It Roll*

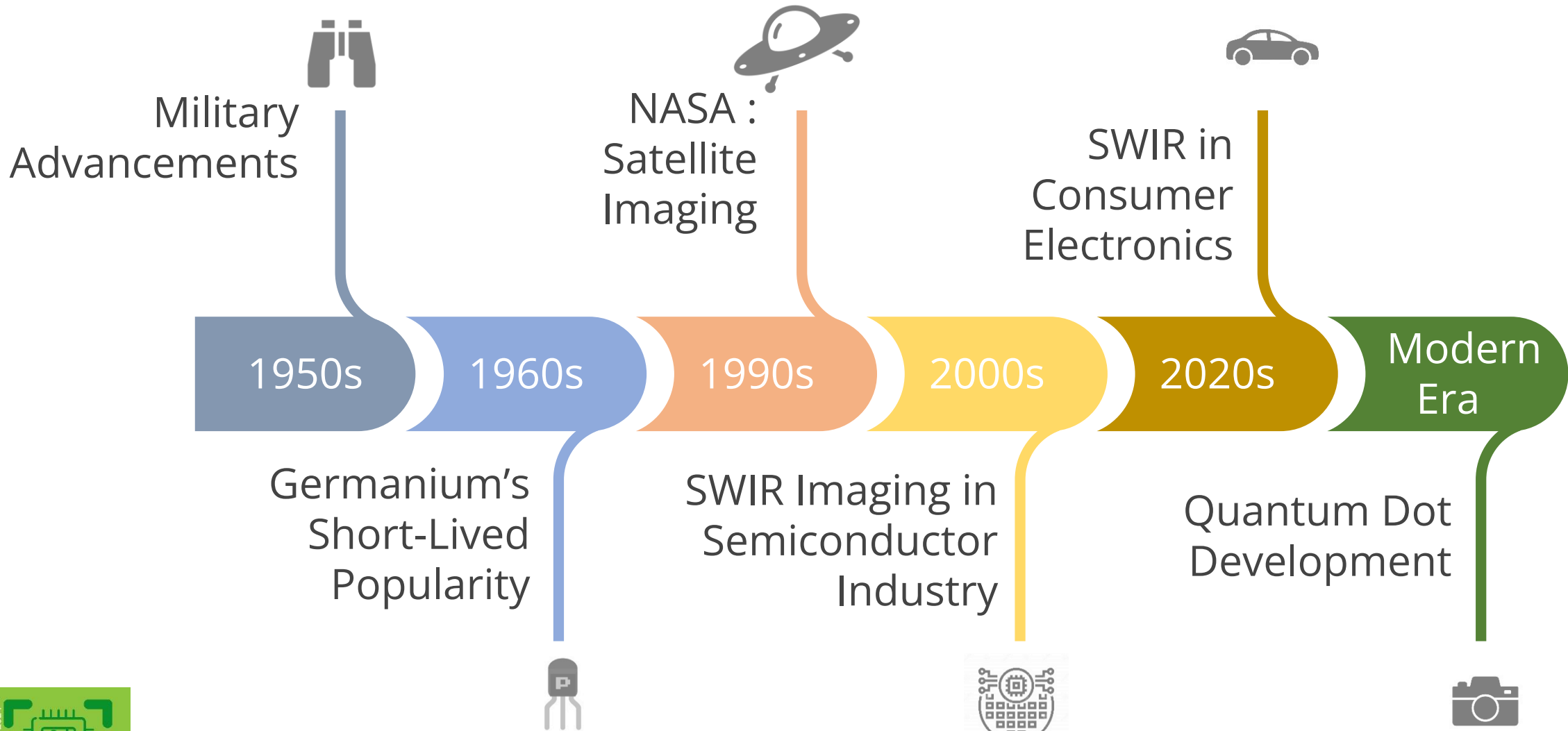
## SWIR's Greatest Hits

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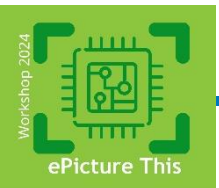


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# SWIR's Journey



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## Military Advancements

- Pivotal role in military surveillance and night vision during the Cold War.
- Detectors developed for seeing through fog and smoke.

## NASA's Satellite Imaging

- Use of SWIR for environmental monitoring.
- Monitoring of drought conditions and forest fires from space.

1950s

1960s

1990s

## Germanium's Short-Lived Popularity

- Ge plays a critical role in early IR detection.
- Replaced by Si in many electronics due to its abundance and ease of manufacturing.

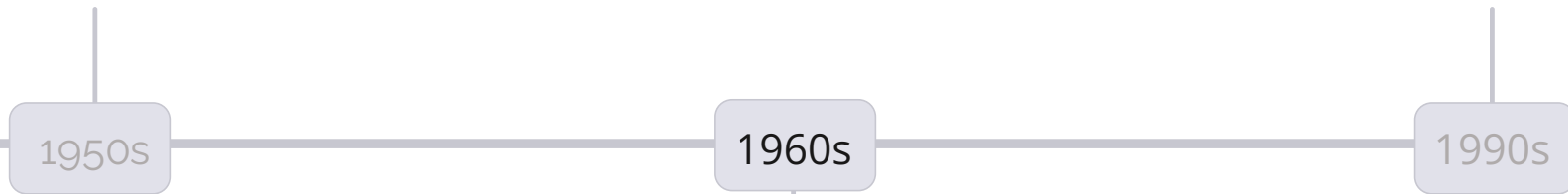


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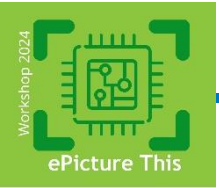
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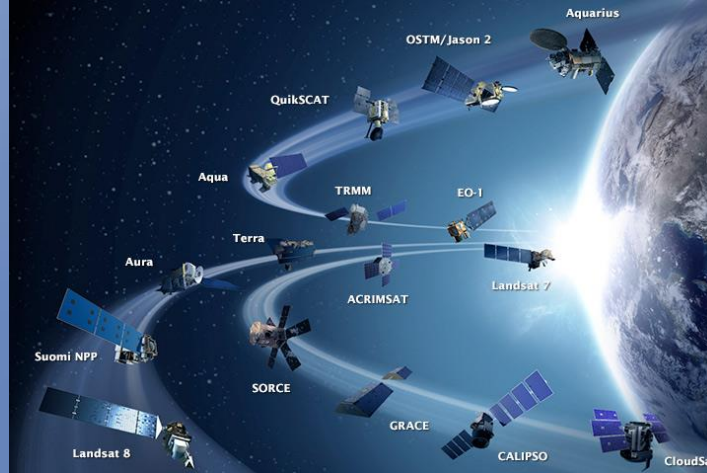
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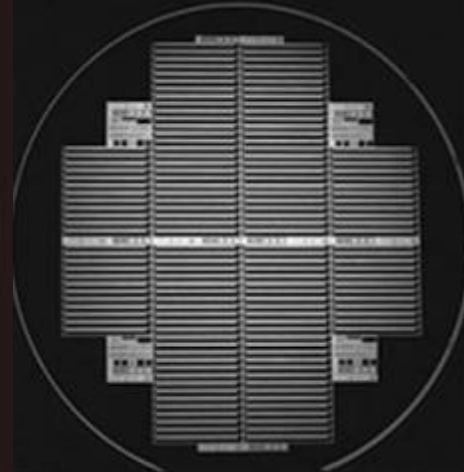
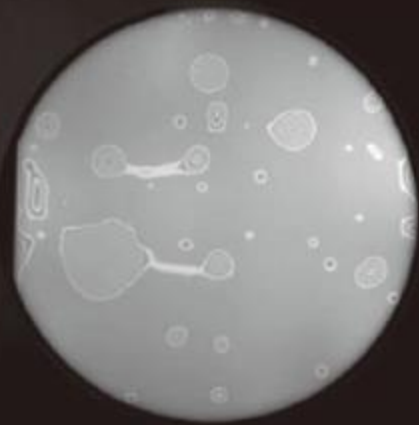
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## SWIR Imaging in Semiconductor Industry

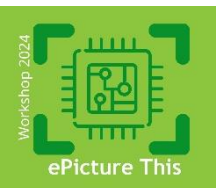
- SWIR can penetrate through Si wafers, detecting flaws in integrated circuits.
- Enhances microelectronics quality and refines manufacturing techniques.

2000s

2020s

## SWIR in Consumer Electronics

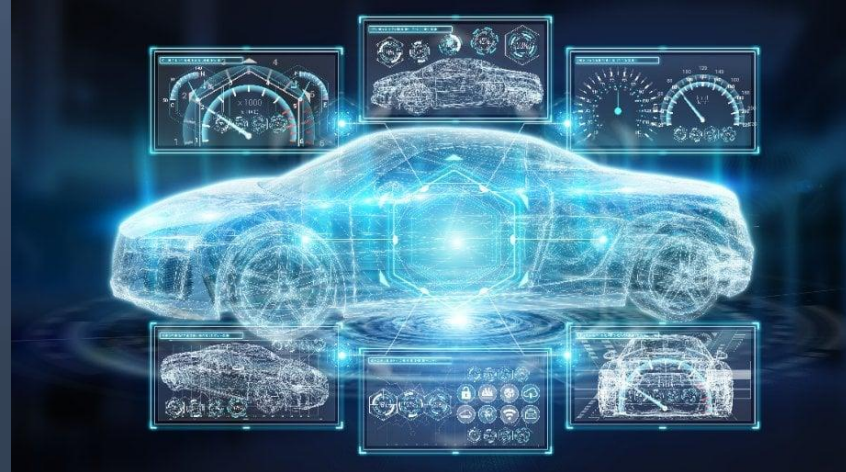
- SWIR sensors are integrated into smartphones for facial recognition.
- SWIR cameras enhance navigation capabilities in self-driving cars.



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Source : [R.J. Wilson, Inc.](#)



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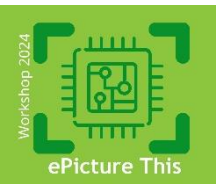
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# *Track 3 : Timeless Transistors*

## *Alternate Future*

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# The Age of Germanium Transistors

## Germanium Era (1947)

Ge was initially the material of choice for transistors, due to excellent electrical properties.



## Silicon Takeover

Si became dominant due to abundance, lower cost, and better high-temperature performance.

## Industry Shift

The semiconductor industry transitioned to silicon-based technologies in the mid-20th century.

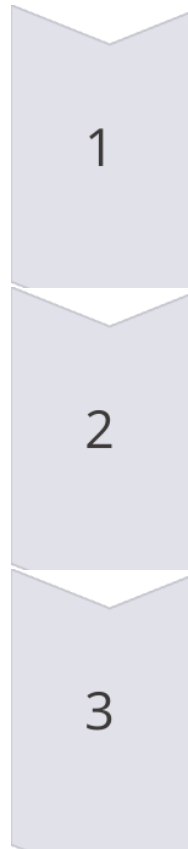


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Source : [Wikimedia](#)

# Alternate Future : Germanium Dominance



## Continued Ge Development

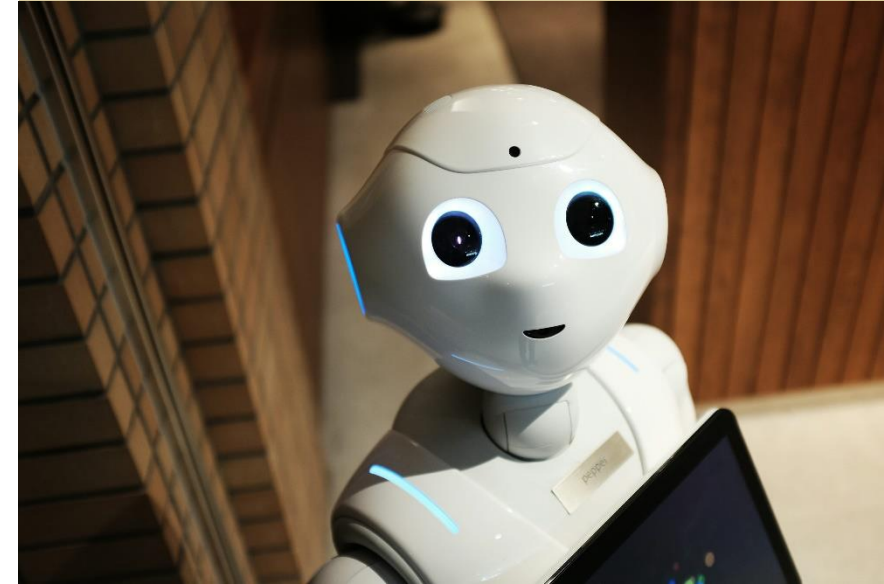
If Ge had remained the primary material, SWIR technology might have advanced faster.

## Early SWIR Integration

SWIR-sensitive devices could have been developed much earlier.

## Widespread Adoption

SWIR technology might have become commonplace in consumer electronics.

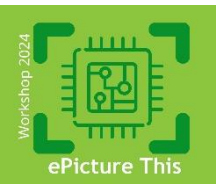




# *Track 4 : The SWIR Ascension*

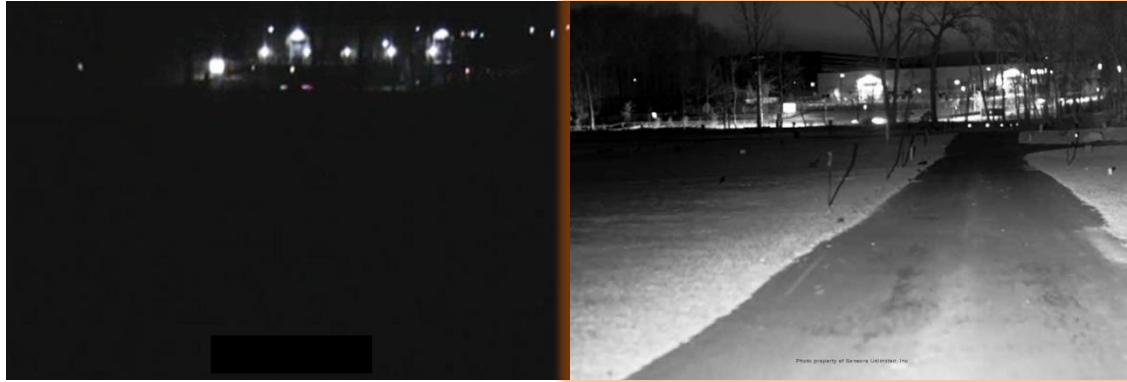
## *From Ground to Stars*

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# Driver Vision Enhancement



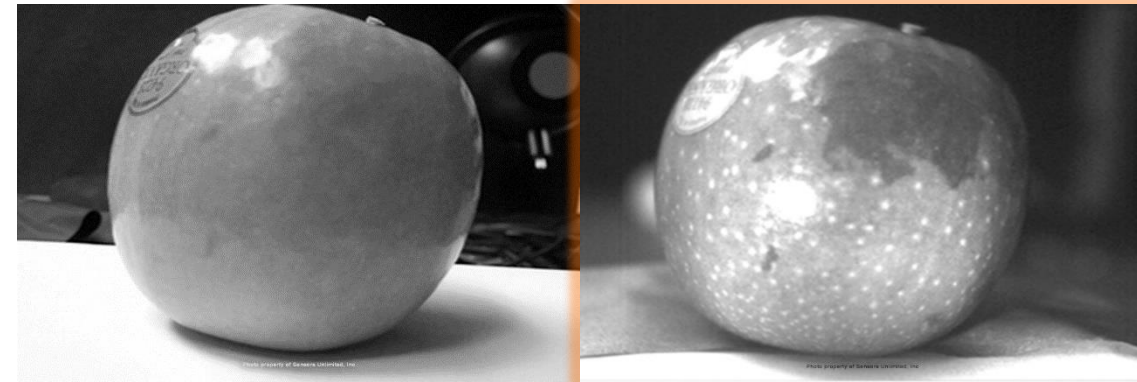
Visible

SWIR

## Advantages :

- Improved low-light performance
- Enhanced contrast and details
- Reduced glare and reflections.

# Produce Inspection



Visible

SWIR

## Advantages :

- Moisture Content Detection
- Penetration through Packaging

# Maritime Applications



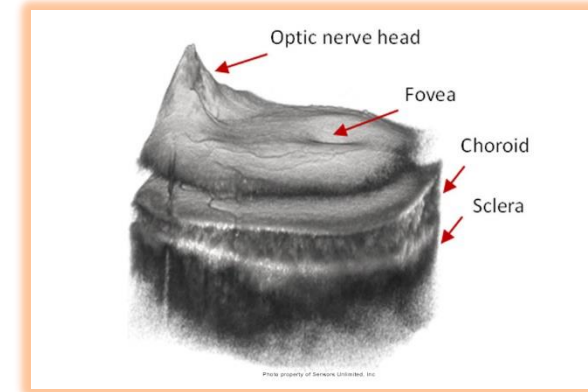
*Thermal*

*SWIR*

## Advantages :

- Improved Target Identification
- Greater Spatial Resolution
- Reduced False Alarms.

# Medical Imaging



*SWIR*

## Advantages :

- Penetration of Ocular Media
- Non-invasive imaging
- Safe for the human eye.

# Satellite Imaging



Visible



SWIR

## Advantages :

- Improved thermal detection
- Reduced atmospheric absorption
- Higher spatial details.

# Remote Sensing Applications



Visible



SWIR

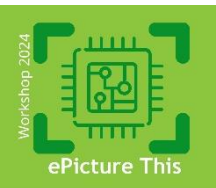
## Advantages :

- Highlights different landscape/vegetation features
- Geological and Mineral Mapping.

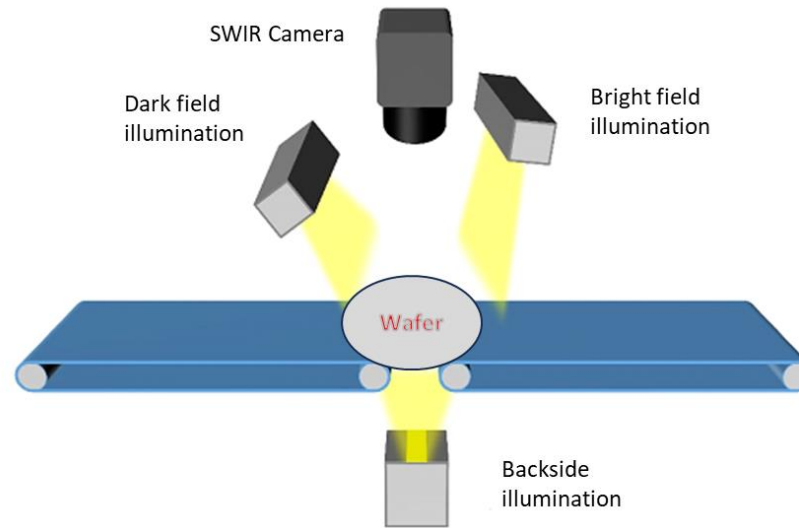
# *Track 5 : Metrology Melodies*

Hit the precise notes of SWIR's role in  
semiconductor metrology

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# The Role of SWIR in Semiconductor Manufacturing

## 1 Metrology

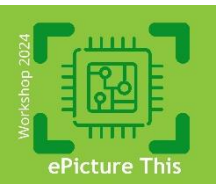
Involves measuring tiny features on silicon wafers, down to the nanometer scale.

## 2 Non-Destructive Testing

Real-time, in-line inspections to ensure that layers are deposited correctly without compromising the wafer's integrity.

## 3 Material Analysis

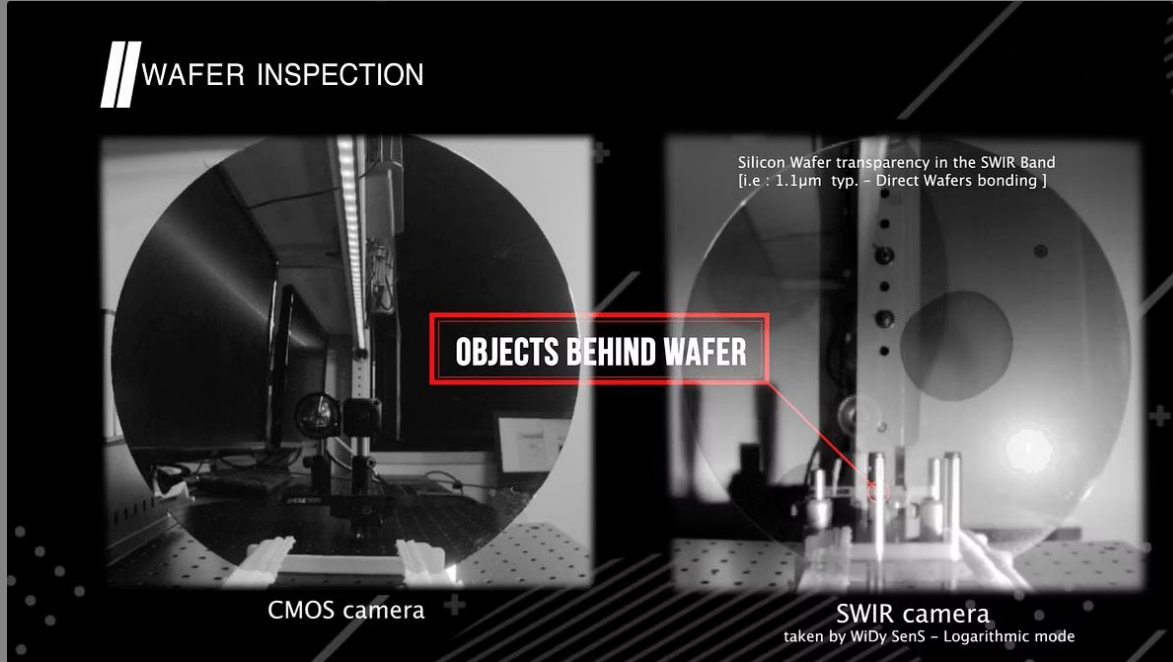
Fourier-Transform Infrared (FTIR) Spectroscopy provides high-resolution spectral data, improving the accuracy of metrology in advanced node manufacturing processes.



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European Smart Electronic Systems



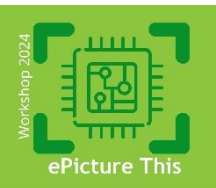
# Wafer Inspection

- 1 Quality Improvement**  
SWIR provides a more transparent image compared to visible light, enhancing inspection quality.
- 2 Defect Detection**  
Air trapped between wafers during wafer-to-wafer direct bonding can be detected using SWIR imaging.
- 3 Component Observation**  
SWIR can penetrate the silicon layers, making underlying components on a chip more visible.

# *Track 6 : Front-End to Back-End Beats*

SWIR's remix with FEOL to BEOL

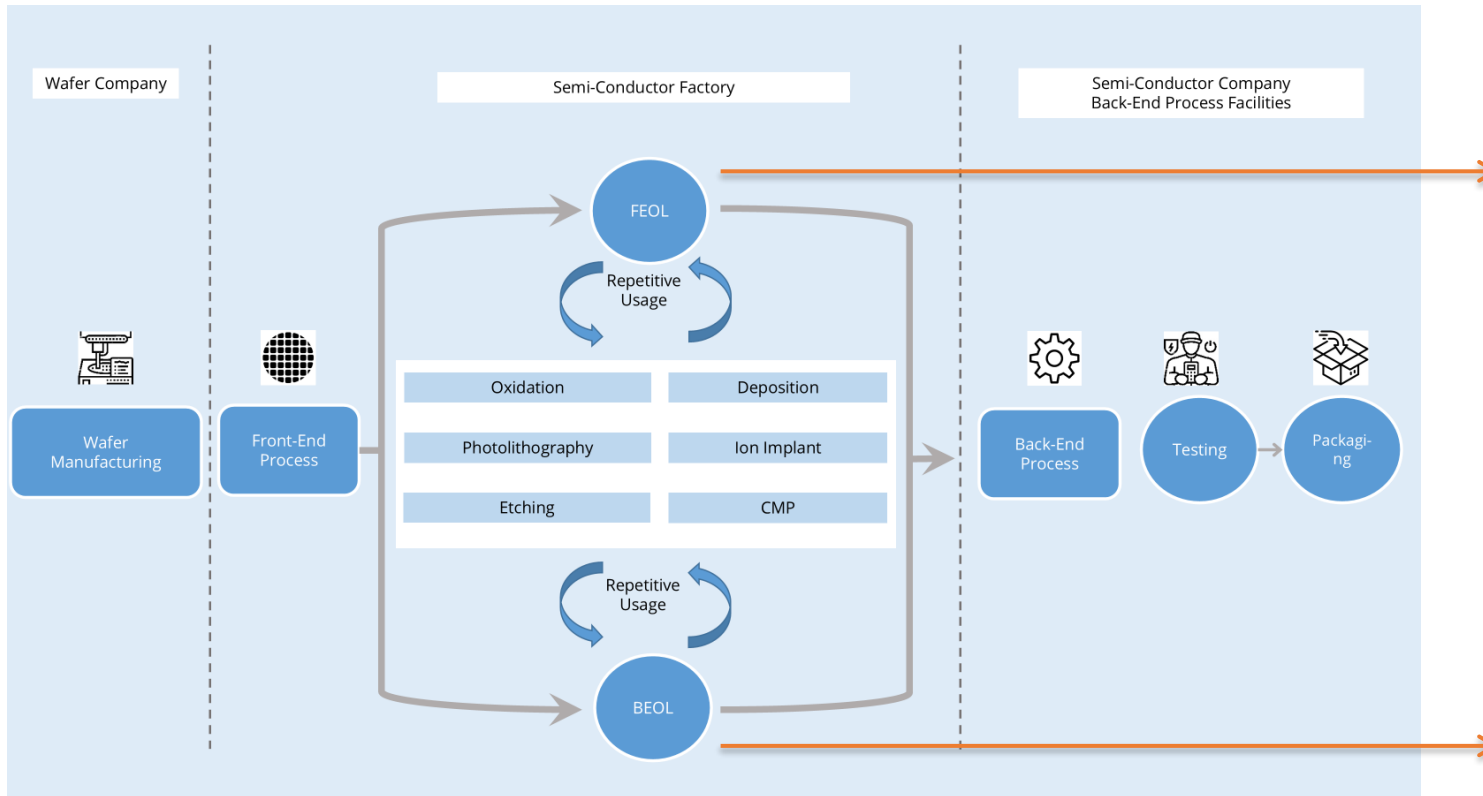
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# SWIR's Remix with FEOL to BEOL



Integration of SWIR Technology in FEOL :

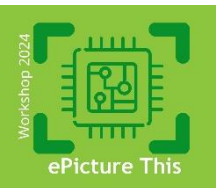
- Selection of IR sensitive materials like InGaAs.
- Fabrication of multi-layer structures to facilitate efficient light coupling and reduce reflection losses.

Integration of SWIR Technology in BEOL :  
Hybrid Integration of SWIR sensors with complementary technologies like CMOS

# *Track 7 : Encore - The SWIR Legacy Continues*

## A Bright Future Ahead

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# Encore - The SWIR Legacy Continues



## A New Chapter Begins

- Image Sensor Group at TUD
- The team is making substantial progress in SWIR technology [Supervision by Dr. Padmakumar Rao].



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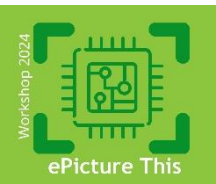
## Mission

To develop post-processable and CMOS-compatible technology for image sensors with a wide spectral bandwidth, covering visible and SWIR ranges.



## A Bright Future

Investigation of low-temperature crystalline growth at TUD is a significant leap forward for a bright future in the world of SWIR technology.



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# Let's Rewind

1

## Unique Wavelength Range

- SWIR (+NIR) operates between 700-3000 nm.
- Captures details invisible to the naked eye.

2

## Market Growth Potential

- Projected to exceed \$1 billion by 2029.
- The growth is fueled by the demand for improved imaging solutions in challenging conditions.

3

## Historical Significance

- From military applications to modern uses in NASA satellite imaging, smartphones, and self-driving cars.

4

## Precision in Manufacturing

- Essential for non-destructive inspection in semiconductor manufacturing, ensuring high-quality devices.

5

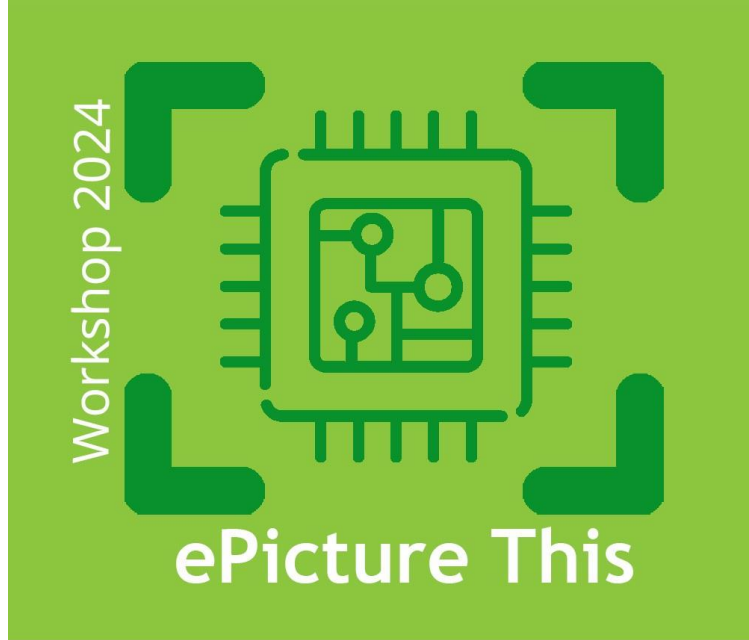
## Diverse Applications

- Expanding into sectors such as healthcare, remote sensing, environmental monitoring, and space exploration, opening new frontiers for innovation.

6

## TUD's Progress :

- A low-temperature, CMOS-compatible, process is proposed.



# THANK YOU

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